056100 thru 056500

TRUCK CHASSIS WITH 1,800 GAL FUEL TANK (MINIMUM) BODY

1,800 GAL DIESEL W/AUTO. TRANSMISSION (056100) 1,800 GAL GAS/DIESEL W/AUTO. TRANSMISSION (056500)

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I. <u>GENERAL TRUCK SPECIFICATIONS</u>:

A. <u>INTENT STATEMENT</u>:

The purpose of these specifications is to describe a vehicle for use by the Department to service road construction and maintenance equipment with gasoline and diesel fuels (codes 056500, 056700, and) or diesel fuel only (codes 056100, 056300). The vehicle shall consist of a conventional cab, dual rear wheels and rear axle drive, equipped with tank and dispensing equipment as described.

It shall be the sole responsibility of the successful vendor to ensure compatibility with the Department's trailer(s), to include not surpassing the 60 feet overall length ruling and meeting all bridge formulas. This is of particular note to those orders received for tractors without trailers. The vendor shall, prior to bid, inspect the Department's trailer(s) to ensure this compatibility. For trailer location contact the Equipment Division at 717-783-2371.

NOTE: Pennsylvania Department of General Services, PCID No. 1075, "General Requirements for Bidding PENNDOT Vehicles/Equipment", most current version effective at the time and date of bid opening, is included as a part of this specification. PCID No. 1075 may be reviewed and downloaded from the Department of General Services website, <u>http://www.dgs.state.pa.us</u>.

Delivery as required per Department of General Service PCID NO. 1075 Section "G". All units must be delivered within <u>270</u> days after receipt of the purchase order by the successful bidder.

B. WEIGHT DISTRIBUTION:

Weight Slip shall be provided with the pilot model for the unit supplied.

It is understood that the components specified are minimum and if the truck manufacturer's Engineering Department recommends or deems necessary, due to their particular weight distribution, a larger component or a larger GAWR totally, the burden of responsibility is hereby placed upon the Manufacturer's Engineering Department to supply a unit that is totally engineered.

- 1. Frame
- 2. Axle
- 3. Tires
- 4. Steering unit and components
- 5. Rims
- 6. Suspension
- 7. Brakes
- 8. Any other items as required

The dynamic and static loads created by the unit, plus operational stresses, must be reviewed to ensure the Commonwealth of a properly designed/engineered unit.

The vehicle shall be certified for _____LB Gross Vehicle Weight Rating (GVWR). The GVWR shall be identified in the cab or on the door as the final complete certification label (minimum rating).

I. <u>GENERAL TRUCK SPECIFICATIONS</u>: (Continued)

C. <u>POWER TRAIN OVERVIEW</u>:

NOTE: LUBRICANTS FOR FRONT AXLE HUBS AND DIFFERENTIALS, AUTOMATIC TRANSMISSIONS, TRANSFER CASES AND ALL REAR DIFFERENTIALS SHALL MEET OR EXCEED ALL APPROPRIATE MIL AND SAE SPECIFICATIONS FOR SYNTHETIC LUBRICANTS AND SHALL HAVE ALL PLUGS IDENTIFIED AS SYNTHETIC OR PAINTED RED. (The OEM shall provide written exemption if synthetic oil is not installed).

ENGINE DIESEL – **ENGINE**- CUMMINS ISL9 MIN. 320 HP AT GOVERNED RPM, MIN, 1,000 LB/FT TORQUE. SHALL MEET LATEST EPA EMMISSIONS.

 TRANSMISSION –
 AUTOMATIC ALLISION 3500 RDS Series 6 SPEED or 3000 RDS Series 6 SPEED

Automatic transmission cooler lines shall be stainless steel or a preapproved no-rusting material.

REAR AXLE – 23,000 LB. Min. DANA, Meritor or Mack in accordance with the specification.

NOTE: All rear axles must provide axle shafts with a minimum diameter of 2.19 inch at the spline.

NOTE: REAR AXLE/S SHALL HAVE AN EXTENDED BREATHER TUBE TO PREVENT DEBRIS BUILDUP.

I. <u>GENERAL TRUCK SPECIFICATIONS</u>: (Continued)

D. <u>VEHICLE COMPONENTS</u>:

1. <u>ALARM - BACKUP</u>:

Ecco model 450 (rubber mounted) Installed.

2. <u>AXLE AND SUSPENSION FRONT</u>:

16,000 LB capacity, minimum.

Front spring rating shall be equal or greater than the axle rating supplied.

The front axle, drag links and tie rods shall have grease zerks installed.

Sufficient tire clearance at maximum turning angles.

Complete "STEMCO" oil seal assembly, including hub, plug type window and "GUARDIAN" seal, or approved equal.

Each unit shall have the front end aligned.

The front axle king pin bushings shall be the bronze type.

The king pins shall be manufactured to produce even flow of grease to all vital front end areas of the knuckle assembly.

The pin or bushing shall be grooved to permit grease flow.

Setback front axle is unacceptable. Setback axle constitutes anything with a measurement from bumper-to-axle (before frame extension) "BA", not to exceed 37 inch.

3. AXLE AND SUSPENSION REAR:

Rear spring rating shall be equal or greater than the axle rating supplied.

See Power Train Overview for acceptable axle.

STEMCO GUARDIAN rear wheel seals, or approved equal.

Magnetic drain plug.

Torque-proportioning traction-assist device or a traction device is required. The device shall provide maximum traction to rear wheels when actuated. The traction-assist device shall be driver actuated by a dash mounted traction control switch.

ALUMINUM OR LIGHTWEIGHT HOUSING IS NOT ACCEPTABLE.

NOTE: Rear axle ratio selection will be made after the award and may be a mix of ratios as required. The successful vendor/manufacturer shall present three (3) computer runs showing the three (3) most likely ratios for consideration for a speed range of 55 MPH to 65 MPH max. This

information shall be presented at the pre-build meting.

I. <u>GENERAL TRUCK SPECIFICATIONS</u>: (Continued)

D. <u>VEHICLE COMPONENTS</u>: (Continued)

4. <u>BRAKES:</u>

Braking System: Full air in compliance with the most current FMVSS requirements.

The ABS shall incorporate a diagnostic fault switch that is capable of illuminating a fault light for diagnostic purposes. The switch shall be easily accessible and can be either dash or under-dash mounted. A dash-mounted display that will show all SAE message descriptions for the ABS is an acceptable means of diagnostics in lieu of the fault switch.

Rear brakes: 16.5 inch x 7 inch "S" cam with quick change type single or double pin. (No substitute - standardization).

Drum brakes shall have automatic slack adjusters and they shall be clearance sensing type only, and they shall be clearance sensing with adjustment on application of the brake (no substitute).

Steer axle brake: 16.5 inch x 5 inch or 16.5 inch in x 6 inch, "S" cam or a power front disc brake system providing equal performance. Quick change type single or double anchor pin if drum type brakes are furnished.

Backing plates on all drum brakes.

Air compressor: Manufacturers Standard

- Buzzer-type, low air pressure indicator. Compressor shall be fitted with a safety valve to prevent mechanical failure.
- Parking brake: Rear wheels, spring-type, MGM 30/30 or ANCHORLOCK 30/30 gold seal chambers (no substitute). Parking brake shall provide modulated emergency braking via the foot valve in the event of a rear service system failure.
- Air tank: Automatic drain valve, with heater on wet (first) tank. Each of the remaining air tanks shall have a manual drain valve.
- Air dryer: With heater, mounted away from road splashing and a minimum of 20 inches above road surface. Dryer shall be compatible with the body company clearance requirements for sub-frame, valve body, etc. Per: Haldex DRYest or Bendix AD-IP installation made in concurrence with the air compressor manufacturer's recommendations.
- Air dryer shall be placed to accommodate the changing of filter cartridges without disconnecting any hoses or removing dryer base from its mounting location. Final mounting location shall be determined at Pre Build meeting. All electrical connectors for drain valve and air dryer shall be covered with heat shrink material or have sealed connections.

Brake valve shall be mounted away from road splashing.

System shall be equipped with anti-compounding to prevent mechanical failure of the foundation brakes, slack adjusters, etc.

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I. <u>GENERAL TRUCK SPECIFICATIONS</u>: (Continued)

D. <u>VEHICLE COMPONENTS</u>: (Continued)

5. <u>CAB</u>:

Aluminum or steel cab.

Hood: Fiberglass, tilting. Fenders are part of tilting hood.

Fenders: Front fenders shall have extensions to cover the width of the front tires.

Air deflector: Clear or smoke, hood mounted. Deflector manufacturer's standard width for the truck model. Access to front end hood tilt handle shall not be blocked. Extra handle acceptable. Ref.

DEFLECT-SHIELD Corp., Tele. 1-800-247-2440. Seats: Driver's seat shall be high back adjustable BOSTROM Air 915 Series with lumbar support or

National 2000 Series with lumbar support or DuraForm Air Sto Series with lumbar support of cushions with lumbar support) with body cloth insert and three-point retractable seat belt.
 (Seatbelt shall be High Visibility Orange). A bellow-type or protective skirt shall cover the seat suspension mechanism. There shall be an inside arm rest on the drivers seat. No substitute on seats reference. Color coordinated to cab interior.

Passenger seat: With three-point retractable seat belt. **(Seatbelt shall be High Visibility Orange)** manufacturers standard non-suspension (static), high back type. Color coordinated.

Note: If due to cab configuration a Bostrom 915 seat cannot be used, a Bostrom 910 may be substituted. All other requirements must be met.

Deluxe fresh air hot water heater, manufacturer's highest output.

Safety glass throughout.

Windshield: One (1) or two (2) piece construction, tinted.

Dual sun visors.

Cruise Control

Dual windshield defrosters.

Drivers and passenger side windows shall be power.

- Dual windshield wipers: Arctic wipers and heaviest, motor, arms and linkages available. Wiper blades, maximum length, shall follow windshield contours. They shall be minimum two (2) speed intermittent.
- Washer system shall be electric. Washer tank shall be a minimum capacity of two (2) quarts of washer fluid. It shall be filled with an anti-freeze type solvent.
- Mirrors: Drivers and passengers side power mirrors, west coast style minimum 7 inch X 14 inch manufacturers standard heavy-duty breakaway arms.
- Mirrors shall be heated with a lighted toggle switch mounted within accessible reach of the operator, automatic on/off is acceptable. The wires shall be fitted in such a way that the mirror glass/element can be changed by unplugging the two-wire lead. There shall be a heated convex mirror both sides, minimum 6 inch X 7 inch or 8 inch diameter, minimum.
- A heated blind-spot elimination mirror shall be mounted on the right front fender and it shall be minimum 7 inch X 7 inch or 8-inch diameter, stainless steel or aluminum head with mirror. Mirror shall be a conventional convex mirror, and shall not be of the half-round cross view type. All arm/s and hardware shall also be stainless steel. Fender type washers stainless, or aluminum, with rubber pads to be placed on both sides of the fender shall be included. Pedestal system shall be single, double or triple mounting assemblies (stainless steel or aluminum). Mirror shall be mounted in rubber or vinyl. Ref: Grote (800-628-0809).

I. <u>GENERAL TRUCK SPECIFICATIONS</u>: (Continued)

D. <u>VEHICLE COMPONENTS</u>: (Continued)

5. <u>CAB</u>: (Continued)

Drivers and Passenger entrance steps: Shall be aluminum, Bustin No NST4 full size or Ohio Grating No. JA2119SG4 serrated or IKG Industries Type BS4 serrated swage lock, with end band. The size and strength shall be in accordance with the truck manufacturer's step design but the material shall be as noted above. The outer step edge must be serrated in lieu of plain, smooth metal edge. All edges shall be banded (skirting) on the outer perimeter. Overlay not acceptable. Top of the first step shall be at a maximum of 22 inch above the ground. Step design material must be the same design and material on the left and right sides.

Grab handles shall be supplied on all cab entry locations. Three points of contact shall be achievable at all cab entry locations. Handrails shall be coated with non-skid paint (non-skid tape is unacceptable) or have OEM anti-slip rubber inserts, both non-skid paint or rubber inserts must extend the full length of the grab handle.

Exterior grab handles shall be supplied if available from OEM.

There shall be a permanent decal, "Three Point Contact" located at each entry point of the truck cab and at tank ladder area per EQN – 552-1. Exact location to be determined at pre build meeting.

There shall be a permanent decal, 2 inch high red letters on white back ground affixed by the driver side door handle stating the overall maximum travel height of the completed and unloaded unit. (Example) HT-__' __" Ref. EQN-552.

Air horn(s): Minimum 1 horn with snow-shield (not required if under hood mount).

All controls and knobs shall be properly identified.

The cab floor covering shall be heavy duty rubber with closed cell rubber or heavy felt backing.

The engine components facing wheel areas, on both sides, and the areas to the rear of wheels shall be shielded.

Inside dome light shall be provided.

Emergency triangle warning kit, with hold down. Warning Triangle Flare Kit, Ref: KD Lamp Co. or equal, stowed (fastened) in the cab, per EQN-66A

One (1) pair of CB Power connections, at the dash, per EQN-78.

Air conditioning: Highest output available as OEM option.

Cab shall have an air suspension system.

Steering wheel diameter shall be 18 inch (approx.). Manufactures standard.

Steering Column: Steering wheel and column shall be tilt and telescopic, infinitely adjustable to multiple positions.

AM/FM radio with Weather Band.

Cup Holder: There shall be a cup holder in the cab within easy reach of the operator.

I. <u>GENERAL TRUCK SPECIFICATIONS</u>: (Continued)

D. <u>VEHICLE COMPONENTS</u>: (Continued)

6. <u>CHASSIS:</u>

Cab Axle (CA) dimension: Wheel base and CA dimension may be adjusted to provide the optimum legal weight distribution.

Axle-frame (AF) dimension: Shall incorporate a cross member at the rear of the frame. Front Bumper: Mounted to the frame with the inner face of the bumper against the chassis frame. Front mounted tow hooks or eyes: Two (2) front or one center mount tow pin. May be installed by the

body company using grade 8-bolts (minimum) of sufficient strength and length, and selflocking nuts, or by full welding.

License plate bracket: Front and rear.

7. ON BOARD GREASER SYSTEM

There shall be a centralized on board chassis lubrication system installed. Ref: EQN-501.

8. <u>DRIVE LINE</u>:

Main driveline: Spicer Life XL or Meritor MXL Series. "Factory balanced" greasable, (one zerk minimum). Heavy-duty driveline shall be engineered and be compatible to engine, drive train and transmission torque. Heavy-duty center bearing, if required, with due consideration to drive shaft angles, length, location, proper bolting based upon engine and transmission selection. Inter-axle driveline: Spicer Life XL or Meritor MXL Series.

9. <u>ELECTRICAL</u>:

All copper system, negative ground.

Batteries: Three (3) heavy-duty, 12-volt, field maintenance-free, BCI Group Size 31, with stud-type posts and anti-corrosion treatment on each terminal. Amperes (CCA) 2500 at 0 degrees F.

Battery Mounting: It shall include the following:

- a) 0.25 inch thick rubber shock pad under the battery.
- b) Box with cover. Cover shall be constructed of fiberglass, poly, or aluminum, (if aluminum there shall be an insulating liner).
- c) Mounting bolts grade-8 with self-locking nuts.

Mounting of accessories within the battery box is prohibited.

Cables shall conform to RCC Practice 105 with "sealed" terminal ends for stud-type battery posts. Electrical system: Circuit-breaker-equipped, in easily accessible location, weatherproof. Fuses

acceptable in circuit so identified by manufacturer as safety factor. Any fuse or circuit-breaker liable to be damaged during truck operation shall have an easily removable protective cover. All wire splices in the cab shall be heat shrink material. Ref: THOMAS & BETTS, Tel: (201) 707-2145.

Alternator: Delco 36SI (No substitute, Standardization) 160 A minimum, high performance, solid state (brushless).

I. <u>GENERAL TRUCK SPECIFICATIONS</u>: (Continued)

D. <u>VEHICLE COMPONENTS</u>: (Continued)

9. <u>ELECTRICAL</u>: (Continued)

Starter motor: Delco 39 MT (No Substitute, Standardization) with thermal over-crank protection and high torque capacity. Suitable for the diesel engines offered as per starter manufacturer's recommendation.

<u>Note</u>: Starter shall have (OCP) either built in or controlled by the Vehicle's control system, (if required). Alternator and starter mounting bolts: Grade 8.

Flasher: (All) heavy-duty electrical, Ref: Tridon Model EL 12 or equal.

- Note: If an audible alarm is supplied for 4 ways and turn signals, it shall have an on/off capability. All exposed junctions: Waterproof and sealed against salt.
- GPS Combo Radio Antenna: There shall be a roof mount base with built-in GPS, PCTEL model GPPB-204-54-12-S1-M1 and a low profile black antenna, PCTEL model BMLPU700. Assembly shall be mounted on pedestal (installed with mini light bar) REF. EQN 120Q, with the antenna cable routed to the floor area between the seats. There shall be a minimum of 4 feet of antenna cable coiled at the base of the floor to allow for connection of department state radio. Antenna shall be prewired with a MINI UHF MALE connection. (No substitute, standardization).
- Power Distribution Center: There shall be a 4-way power/ground distribution center located on the underside of the dash for connection of department state radio. The lugs shall be configured in the following manner: (1) lug shall be a 30 ampere constant hot circuit, (1) lug shall be a 10 ampere ignition controlled circuit. (2) lugs shall be chassis ground. All connections shall be enclosed in a weatherproof enclosure.

10. <u>ENGINE</u>:

See POWER TRAIN OVERVIEW for acceptable engines.

- Replaceable heavy-duty full flow type fuel filter(s) and oil filter(s) as recommended by the manufacturer, bearing a legible OEM part number.
- Cooling system: The largest factory available capacity compatible with engines and transmissions referenced. With overflow recovery system and visual level indicator.
- Radiator core and shell: Shall be manufacturer's heaviest construction grade radiator available. Radiator with a "cut-out" to accommodate PTO shaft will not be accepted.
- The cooling system shall be fitted with provisions for visually monitoring coolant without necessitating removal of the cap from the radiator or expansion tank (e.g. sight glass, transparent expansion tank).

The oil dipstick must have tubing and dipstick with sufficient length to provide reasonable access.

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Ι. GENERAL TRUCK SPECIFICATIONS: (Continued)

D. VEHICLE COMPONENTS: (Continued)

11. ENGINE ACCESSORIES:

Automatic idle shutdown shall be set to five (5) minutes. An audible warning alarm shall be provided to alert operator prior to engine shutting down. Automatic idle shutdown shall be programed to be overridden when the PTO Mode is engaged.

ECM shall be set to a maximum of sixty five (65) miles per hour.

- Engine Heater: Immersion in-block type, for cooling system, with waterproof plug flush-mounted in an accessible location at the front/roadside of the vehicle, outside the cab/hood, 110 volt, 3-prong plug. The electrical cable from the heater to plug shall be one piece and waterproof.
- Coolant/filter: A non-charged spin-on coolant filter shall be installed if required by engine manufacturer.
- Air Cleaner: Air cleaner shall be the manufacturer's heaviest duty air cleaner that meets of the extended engine warranty.
- Fan: Thermostatically controlled, viscous type or manufacturer's recommended automatic fan.
- Screening system: Mounted in front of radiator grille that protects radiator from stones and bugs. System to be approved by engine and truck manufacturer(s).
- Diesel Fuel Filter: There shall be a DAVCO 382 or a 482 filtration unit installed and mounted (Higher than fuel tank) per manufactures recommendations in a location to accommodate filter replacements, yet be protected from road debris(No substitute, standardization). Mounting location to be determined at pre-build meeting.
- Davco 382 Unit shall be equipped with engine coolant heat and 120 volt heater circuit. The 120 volt circuit and engine block heater shall be powered via the same electrical connection. (No substitute, standardization)
- Davco 482 shall be equipped with a 12 volt and 120 volt heater circuit. 12 volt heater circuit will activate with the ignition key switch, the 120 volt heater circuit and engine block heater shall be powered via the same electrical connection. (No substitute, standardization)
- Air restriction gauge: Flush, dash-mounted with indicator slide for engine air cleaner, RE: FILTER MINDER, manufactured by Engineered Products Company. If the vehicle is OEM equipped with an electronic dash that incorporates an air restriction gauge or indicator light, shall be acceptable. Governor: Set at manufacturer's recommended maximum engine speed (rpm).
- Hoses: The air induction system and large cooling system hoses shall be clamped with 0.500 inch wide, 150 inch LB stainless steel, constant torque, spring loaded worm clamps. RE: WITTEK Manufacturing or BREEZE Clamp Co. constant torque clamps with liner for silicone hoses. Cooling system hose under 1 inch OD may use factory standard hose clamps as a minimum acceptable standard.
- Air intake hoses shall be 0.25 inch minimum thickness, molded hoses. RE: GATES, GOODYEAR or equal.
- Lubricating oil lines: If hoses are used, they shall be wire braid type, "AEROQUIP" or approved equal system, minimum standard.
- OPTION: Engine shall be equipped with a minimum 2 stage, full engine compression brake, Brake lights shall activate when engine brake is activated Ref: Jacobs.

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I. <u>GENERAL TRUCK SPECIFICATIONS</u>: (Continued)

D. <u>VEHICLE COMPONENTS</u>: (Continued)

12. <u>EXHAUST</u>:

DPF (diesel particulate filter) and exhaust system shall meet the latest EPA emission requirements. Vertical tailpipe with elbow and muffler system or horizontal muffler and vertical tail pipe elbow. Exhaust system shall neither interfere with body nor will it be close to any fluid tank.

The muffler, tail pipe and DPF shall be shielded or insulated to protect personnel from burns when entering or exiting the cab. The shield shall be 180 degrees. RE: RIKER or equal.

13. FAST LUBE OIL CHANGE SYSTEM (FLOCS):

This FLOCS system shall be installed with all fittings, brackets, clamps and hoses. Hose from oil pan to FLOCS fitting shall be hydraulic hose with a 100R2 rating and properly secured. The system shall be compatible with all fittings presently used by the Department. The final placement of the male half of the snap coupler, on the equipment, shall be determined at the pre-build meeting. Ref: EQN-351A.

14. <u>FRAME:</u>

Resisting Bending Moment (RBM): Minimum of 1,600,000 inch LB per rail, for the entire length of the

frame. Minimum frame RBM shall be approved by manufacturer's Engineering Department. Frame material: Heat treated carbon steel, at least 110,000 PSI yield strength. Main frame: Either straight channel or offset channel, full length. Drop frames are not acceptable.

15. INSTRUMENTATION:

All instruments illuminated and dash-mounted except where specified otherwise. All standard instruments shall be supplied, including, but not limited to the following:

Gauges:

Oil pressure: with warning light or audible alarm.

Air pressure: gauge(s) for dual circuit, dual indicator with low pressure audible alarm.

Coolant temperature: with warning light or audible alarm.

Transmission oil temperature: for automatic transmission only, with warning light or audible alarm.

Fuel gauge.

Hour meter that records <u>only</u> when the engine is running. In-dash, integral with instrument panel (e.g., speedometer) is acceptable. Ref: DATCON or equal. Hour meter shall be illuminated and shall be readable from the operator's seat.

Speedometer with odometer.

Tachometer.

Voltmeter.

Parking brake indicator light.

I. <u>GENERAL TRUCK SPECIFICATIONS</u>: (Continued)

D. <u>VEHICLE COMPONENTS</u>: (Continued)

16. <u>LIGHTS - WARNING</u>:

Head lights Ref: Halogen. Separate switch.

Headlights shall meet NHTSA requirements of "Daytime Running Lights" (DRL). DRL's shall be OEM optional equipment or after market.

All cab and body lighting shall be LED if available.

Parking lights front and rear, stop, turn, tail lights, back-up lights and license plate light with light bracket. Hazard lights separate switch.

Body lights shall have their own dedicated complete circuit.

2- Whelen R10PADOT Light Bars to be pedestal mounted 1 to front of tank (with antenna mount) and 1 to rear of tank. In no case shall the light bar be mounted on the roof of the vehicle.

Light bars wired together shall have a lighted, permanently labeled toggle switch (1) located in the dash. Body wiring shall be Grote, Trucklite, or Prior Approved Equal.

There shall be no splices outside of a sealed box or fixture.

A color-coded electrical wiring chart and schematic shall accompany each body.

Electrical chassis-wiring harness: Body lighting and wiring to be per EQN-80XF.

Flasher: (All) heavy-duty electrical, Ref: TRIDON Model EL12.

Note: If an audible alarm is supplied for 4 ways and turn signals, it shall have on/off capability. Hazard lights, stop and tail lights, back-up lights.

All exposed junctions: Waterproof and sealed against salt.

17. <u>PAINT</u>:

Cab shall be painted PennDOT yellow Ref: DuPont F9885, PPG 85246, Sherwin Williams 73266, Sikkens 4017 or NAPA 73266 for shade only. Frame and all <u>underside components</u> shall be painted black. Front bumper and plow frame shall be primed and painted black (with hardener) low VOC. All bare metal surfaces shall be coated using etching primer prior to paint. All surfaces shall be properly cleaned and prepared prior to paint, with all weld splatter and debris removed.

Running boards shall be primed and painted black or yellow.

Front bumper shall be painted black, argent or chrome.

Cab and body shall have reflective enhancement per EQN-127A.

18. <u>SAFETY</u>:

All areas likely to be stepped/climbed/walked upon, including steps, shall be furnished with Bustin No. NST4 full size or Ohio Grating No. JA2119SG4 serrated or IKG Industries Type BS4 serrated swage lock, with end band.

Anti-slip paint is required on all handholds, for the entire length, (tape is unacceptable). All handrails, ladders, and step configurations shall be built for three points of contact.

- The above details shall be reviewed at the pre-build meeting with the successful vendor, and further verified as to the manufacturer's compliance at the actual pilot model inspection.
- Fire extinguisher: Rechargeable with vehicle mount. Mounted in the cab for easy and quick access. Ref: 3A:40B:C. 5lb.

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I. <u>GENERAL TRUCK SPECIFICATIONS</u>: (Continued)

D. <u>VEHICLE COMPONENTS</u>: (Continued)

18. <u>SAFETY</u>: (Continued)

There shall be wheel chocks and holders per EQN-82. Chocks (2) shall be mounted together on the left side of vehicle. (Exact location shall be determined at the pre-build meeting)

All corners shall be angled or rounded for safety.

The vehicle shall meet all the requirements set forth in EQN-118.

19. <u>STEERING:</u>

Power steering: Dual integral or single integral type hydraulic with right wheel power assist cylinder. With stops to prevent damage to system.

Glidecoat steering shaft, Bendix wedge lock lube-for-life shaft, ZF type steering shaft.

Steering system: (e.g. flow, pressure, relief valve etc.) Shall be selected considering the full front axle loading. Ref: ROSS, SHEPPARD or TRW gear assembly (No substitute, standardization.)

Hydraulic supply pump: Vane type or roller type with one (1) steering wheel revolution per second capacity in a "park" condition. BORG WARNER.

The pump shall not be the integral filter type unit.

Power Steering Reservoir: "Remote mounted", and factory mounted, minimum two (2) quart capacity, incorporating a filter which is easy to remove and replace.

The remote filter referenced above shall be certified and engineering approved in conjunction with the appropriate pump.

20. <u>TANK - FUEL</u>:

Safety-type fuel tanks as per the requirements of FMVSS.

80 GAL minimum total capacity, frame mounted, under the left door.

Aluminum or stainless steel, unpainted.

Heavy duty mounting straps with rubber shims/liners.

Tank mounting hardware and brackets shall be for "<u>severe duty</u>" applications, 2 inch wide heavy duty aluminum or stainless steel straps and gaskets.

Accessible fill located at either end of tank to avoid interference with steps.

Dual tanks are unacceptable.

21. WHEELS/TIRES:

- The truck shall be equipped with hub piloted steel disc wheels for tubeless tires. The wheel end shall be equipped with outboard cast brake drums, and 15 degree tubeless steel wheels, hub piloted, 10 hole 285.75mm bolt circle with 22mm two-piece flange nuts.
- Front: Wheels: 22.5 x 9.00, 10 hole 285.75mm bolt circle with 220mm bore, tubeless steel disc wheel rated at 10,000 LBS at a maximum inflation pressure of 120 PSIG. Accuride part number 29039. (No substitute, standardization).
- Rear: Wheels: 22.5 x 8.25, 10 hole 285.75mm bolt circle with 220mm bore, tubeless steel disc wheel rated at 7,500 LBS at a maximum inflation pressure of 120 PSIG. Accuride part number 28828 or 29169. (No substitute, standardization).

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I. <u>GENERAL TRUCK SPECIFICATIONS</u>: (Continued)

D. <u>VEHICLE COMPONENTS</u>: (Continued)

21. <u>WHEELS/TIRES:</u> (Continued)

The dual rear wheel/tire assembly shall have clearance between the tires, which permits the use of dual tire chains.

Wheel-Guard Separators: The wheel ends shall be equipped with the Accuride part number 5903 Wheel Guard Separator as follows:

Front axle - between the wheel and the brake drum.

Rear axle - between the inner dual and the brake drum and between the inner and outer duals.

Paint: The wheels shall be topcoat painted with TGIC Polyester Powder Paint MLD-82008 High Gloss Gray or equal applied over Cathodic Electro-Disposition Gray Primer.

Tires: All tires shall be radials.

Front Tires: 315/80R22.5 (Load Range L).

Rear Tires: 12R22.5 (Load Range H).

MANUFACTURER	FRONT TIRE	<u>REAR TIRE</u>
Goodyear	G-289	G-282 MSD / G-622 RSD
Michelin	XZY3	XDN-2
Bridgestone	M843	L320

22. <u>TRANSMISSION</u>: See POWER TRAIN OVERVIEW for acceptable transmission.

Oil cooler for transmission required due to prolonged transmission torque converter operation in low gears. Cooler size must be provided to keep the transmission fluid at an acceptable operating temperature under these prolonged conditions. (Water-to-oil type cooler.) An Allison approved cooling system shall be installed regardless of whether retarder is incorporated in the system or not. Automatic transmission cooler lines shall be stainless steel or a preapproved no-rusting material.

Automatic transmission cooler lines shall be stainless steel or a preapproved no-rusting material.

NOTE: All vehicles shall have a transmission-operated safety starting switch.

I. <u>GENERAL TRUCK SPECIFICATIONS</u>: (Continued)

E. <u>TANK BODY & EQUIPMENT</u>: (EQN-88, 352, 352A AND 352B)

1. <u>TANK-BODY-INSTALLATION</u>:

- It shall be the responsibility of the successful vendor to have this fuel tank mounted on the specified chassis. The installation shall be engineered and approved by the vehicle and tank manufacturer and shall have no adverse effect upon either manufacturer's warranty. When any portion of the complete vehicle is to be installed by anybody other than the bidder or chassis manufacturer, the bidder shall indicate in the bid proposal the name of sub-contractor(s) performing such installation and the location of their plants, and submit a detailed tank and equipment specification as well as air and electric wiring schematics.
- 2. TANK, CABINET:

Rear:

Continuous-type hinges, of AISI Type 304, non-magnetic stainless steel.

Watertight doors with gaskets.

Recessed door lock fitted with key-operated cylinder lock, with 2 keys (keyed alike).

Single, vertical, hinged doors.

Light(s) to illuminate cabinet, with on-off switch wired to running lights.

Two (2) louvered vents on front and rear of the cabinet top.

Auxiliary Fluid Tank: RH OR LH SIDE

Continuous-type hinge, of AISI Type 304, non-magnetic stainless steel. Ref: EQN-89 (dimensions may be altered to allow for proper fit, clearance, and to meet all safety requirements.

LH, RH, OR REAR:

There shall be a cabinet with a "New Pig" spill kit 233J (61 LBS) or equal.

NOTE: All cabinets shall be keyed alike (2 keys per lock).

3. TANK CALIBRATION:

The tank manufacturer shall furnish two (2) charts for each unit showing the fuel content in gallons relative to the depth of fuel in inches. (Only 1 if diesel fuel only.)

4. <u>TANK, CATWALK</u>:

Anti-slip paint is required on all handholds, for the entire length, (tape is unacceptable). All handrails, ladders, and step configurations shall be built for three points of contact.

EQN-352B. There shall be a permanent decal, "Three Point Contact" located at the entry point of the tank ladder per EQN – 552-1. Exact location to be determined at pre build meeting.

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I. <u>GENERAL TRUCK SPECIFICATIONS</u>: (Continued)

E. <u>TANK & BODY EQUIPMENT</u>: (Continued)

5. <u>TANK-COMPARTMENTS</u>:

The cargo tank shall be the latest design and construction MC qualified in accordance with the requirements of 49 CFR 178.341.

- Two (2) compartments, 200 GAL (under no circumstances shall it exceed 300 GAL) for gasoline and 1,600 GAL minimum for diesel fuel (mounted against truck cab) separated by a double bulkhead. For single product tank minimum acceptable is 1,800 GAL. Flanged and dished surge baffles, 6 inch to 8 inch concave, shall be installed in each compartment to provide a complete internal splash baffling system. Double bulkhead with 0.5 inch threaded openings at top and bottom of double bulkhead to immediately alert the operator of a bulkhead leak. The top opening is to be plugged.
- The tank size shall be increased to provide the maximum payload possible without exceeding the axle laws.
- Smooth skin type. Flanged, dished, 0.190 inch side shell, 0.160 inch bottom, 0.250 inch Minimum thickness.
- The bottom of the tank mounting rail shall be a 0.313 inch minimum. The mounting rails shall be aluminum extrusion(s).

There shall be a fold-up manual dip stick.

6. TANK, DECALS AND SIGNS:

The placard holders must be provided in accordance with the provisions of 49CFR 172.516 and Appendix C. The front and rear of the truck shall have signs mounted where appropriate.

The tank shall have hazardous material warning decals on both sides.

Heavy duty full width, 8 inch steel channel type rear bumper securely attached to chassis frame rails. Any alternate design shall be pre-approved, in writing from Chief, Equipment Division.

The entire rear of the tank cabinet door and both sides shall have tape applied per EQN-80XF. Decals showing the grounding procedures for both reels shall be furnished and placed in the canopy area within view of the operator.

All required decals and signs for the fuel tank shall be as per the regulations and shall be <u>furnished</u> and installed by the successful vendor.

Compartments containing hazardous materials spill supplies shall be labeled.

There shall be "No Smoking" decals posted on each side of the tank.

I. <u>GENERAL TRUCK SPECIFICATIONS</u>: (Continued)

E. <u>TANK & BODY EQUIPMENT</u>: (Continued)

7. TANK, FENDERS:

Jeep type.

0.125 inch (minimum) aluminum.
Fold and hem inside-and outside edges.
Brackets shall be welded to box sill of tank.
Bolted fenders, removable type, and aluminum.
18 inch mud flaps. (Front fenders).
As required mud flaps. (Rear of fenders to meet MV Code).
Rear mud flaps: 6 inch off ground level, as per EQN-66.

8. TANK FILTER SYSTEM:

The tank pumps and meters shall be protected by means of four (4) strainers to eliminate foreign material entry. Each strainer shall be easily accessible for cleaning. (Only 2 if diesel fuel only.)

9. TANK, FIRE EXTINGUISHERS:

Two (2) rechargeable 10 LB dry chemical 20-B, C rated fire extinguishers with charge condition indicator and red water-proof snap on covers. Extinguishers shall be mounted per regulations.

Shall be in compliance with NFPA Standard No. 385 - Chapter 6-3 and NFPA Standard No. 10 and General Regulations governing the Highway Transportation of Hazardous Substances and Federal Motor Carrier Safety Regulations, Title 49, Item 393.95, Item A, 2 (I).

10. TANK FLASHING:

Extruded vapor tight turret rails. Aluminum grating between manholes, flush to flashing. Two (2) 2 inch drains at rear of flashing. Aluminum round stock hand rails shall extend the entire length of the turret. EQN-352A and EQN-352B.

11. TANK IDENTIFICATION:

The date of tank manufacture shall be posted.

The tank shall be identified with the information on gasoline and diesel fuels on both sides of the tank flashing. The manholes on top of the tank shall be identified as to tank content. The gallon-capacity shall also be shown. Tank concurrence with Federal requirements shall be posted.

I. <u>GENERAL TRUCK SPECIFICATIONS</u>: (Continued)

E. <u>TANK BODY & EQUIPMENT</u>: (Continued)

12. TANK, LADDER:

Full length, 16 inch wide with 12 inch step increments.

Located on left side.

First step height maximum 24 inch above ground level.

1.875 inch to 2.5 inch wide serrated and self-cleaning aluminum step material as manufactured by BUSTIN Industrial Products, Inc., Ohio Grating or IKG Industries Inc.

A safety decal shall be furnished and installed at the ladder location.

1.625 inch approximate OD tubular hand rails with BUSTIN type step material. Ladder reinforcements shall be dual and sturdy in design.

All grab handles shall be provided with anti-slip friction paint. Anti-skid tape is unacceptable. EQN-352A.

13. <u>TANK LIGHT-WARNING</u>:

See I.D.16.

14. TANK, MANHOLES AND BOTTOM LOADING:

Each compartment to consist of the following:

Betts vapor recovery manhole assembly.

EBW (air operated) 3.50 inch air operated vent with vapor recovery hood to be connected to vapor light curbside overturn rail.

Standard Bottom Loading adapter with cap, chain and API air operated interlock.

Probe sensor and holder.

- (1) 3 inch aluminum rear vapor line with 4 inch x 3 inch adapter, dust cap and API air operated interlock.
- (1) API air operated interlock to be installed on compartment operator.
- (1) EBW starship module.
- (1) EBW starflex -2 O.T.A. receptacle module for optic thermistor.

Receptacles to be capable for all terminals.

Internal deflector, internal static cable.

Grounding bolt.

System shall include, at a minimum, everything for a complete Bottom Loading/Vapor Recovery "Go Anywhere System".

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I. <u>GENERAL TRUCK SPECIFICATIONS</u>: (Continued)

E. <u>TANK BODY & EQUIPMENT</u>: (Continued)

15. <u>TANK, METERS</u>:

Two (2) (1 if only diesel fuel) "LIQUID CONTROLS" Model M-5-G-2; 1.50 inch meter with register 10:1 "LIQUID CONTROLS" electronic pulsar, Model A. 42675.

Each meter shall be equipped with reset-able ticket printer, Zero (0)-start, counter to accurately record all deliveries and pre-determined counter to indicate amount of fuel remaining in tank. Ticket printer shall be designed to accommodate tickets currently in use by the Department.

Rated from 5 GPM/19 LPM to 60 GPM/227 LPM with 150 PSI maximum working pressure.

Mounted in rear bucket box, one connected to each pump.

Ref: EQN-352.

2 inch gate valve between each meter and hose.

Air eliminator, strainer shall be furnished.

Meters shall be furnished with 40-mesh strainer for diesel fuel and 80-mesh strainer for gasoline.

Each meter shall have an exterior light to illuminate meter dials; to be wired into running lights with onoff switch.

Air eliminator lines shall be piped to product compartment in accordance with manufacturer's specifications.

- 1.250 inch diesel, 1 inch gas solenoid valve (if applicable) 12 V dc of proper size in each fuel line. Ref: ITT General Control or equal in each fuel line.
- 16. <u>TANK, NOZZLE, and GASOLINE</u>: (If Applicable)

Nozzle shall be of adequate size to fit unleaded gasoline tank fill pipes and to perform safely within the velocity created by 15 GPM/57 LPM flow rate.

Nozzle shall be equipped with swivel and check valve with automatic shut-off features.

The nozzle shall be OPW-11-AP with D-907M insulators and OPW No. 285 or No. 33, 1 inch swivel. A holder to accommodate this nozzle shall be provided by tank supplier and shall be open to let excess fuel drippings drain to the ground. New units only (rebuilt units are not acceptable). Phone (513) 870-3219 for nozzle manufacturer.

17. TANK, NOZZLE, DIESEL:

Nozzle shall be of adequate size to perform safely within the velocity created by 35 GPM/132 LPM flow rate.

Nozzle shall be equipped with swivel and check valve with automatic shut-off feature.

The nozzle shall be OPW 7H-5400 and OPW No. 285 or No. 33, 1 in/254cm swivel. A holder to accommodate this nozzle shall be provided by tank supplier and shall be open to let excess fuel drippings drain to the ground. New units only (rebuilt units are not acceptable). Phone (513) 870-3219 for nozzle manufacturer.

18. <u>TANK, PAINT</u>:

Not applicable. Tank, fenders, cabinet, cat walks and ladders shall be aluminum. Tank, fenders, and cabinets shall be polished and sealed. Conspicuity tape per EQN-80XF.

I. <u>GENERAL TRUCK SPECIFICATIONS</u>: (Continued)

E. <u>TANK BODY & EQUIPMENT</u>: (Continued)

19. <u>TANK, PIPING</u>:

All welded tubing with flexible coupling to relieve line strain; a minimum of five (5) flexible couplings per pump/meter system.

Pump discharge lines to be supported at two (2) locations between pump discharge and bucket box location. REF: VICTAULIC, grooved, cast type coupling.

20. TANK, POWER-TAKE-OFFS (PTO's):

Chelsea Series 221 or 270.

Two (2) heavy-duty, tubular drive-shafts with lubrication fittings.

- Controls located in rear compartment with lighted indicators (including chassis cab) to alert operator that pumps are engaged. REF: Air-operated CHELSEA 221ZCAHX-A-3XD or 270RCAJPB5XD (Hot Shift).
- PTO/Wheel brake interlock. REF: BENDIX-WESTINGHOUSE inversion valve no. 277340 (no substitute).
- 21. TANK, PUMP, GASOLINE (CODE 056500 ONLY):

One (1) BLACKMER Model TXD-2 pump.

2 inch line strainer on suction side, one 0.0625 inch perforation screen.

12 to 15 GPM/45 to 57 LPM rate of flow.

Flow divider capable of maintaining 12 to 15 GPM flow to the nozzle.

Flow divider to return excess fuel to suction side of the pump to be installed with flexible couplings. REF: BLACKMER Differential bypass valve BV2 or prior-approved equal.

22. <u>TANK, PUMP, DIESEL FUEL</u>:

One (1) BLACKMMR Model TXD-2 pump.

2 inch line strainer on suction side, one 0.0625 inch perforation screen. 35 GPM/132 LPM rate of flow.

23. <u>TANK, PUMP-MOUNTING</u>:

Pump(s) to be mounted on common cradle, fabricated from 4 inch x 5.4 LB/feet (mm.) steel channel and bolted to chassis frame.

I. <u>GENERAL TRUCK SPECIFICATIONS</u>: (Continued)

E. <u>TANK BODY & EQUIPMENT</u>: (Continued)

24. <u>TANK, REELS</u>:

Two (2) electrically operated hose reels (only one reel if product tank is only specified diesel) with explosion-proof motors installed in bucket box.

- Each reel shall be complete with 75 feet of two-braid hose. Ref. BRIGGS RUBBER Tel. (302) 328-9471.
- Gasoline system (if applicable) to have 75 feet of 1 inch hose, with built in static line, coupled male by female. Diesel system to have 100 feet of 1 inch hose, coupled male by female. Hose reel shall be of sufficient size to easily accommodate the 100 feet of length.

Each length of hose shall be marked to indicate the manufacturer's recommended working pressure. Each reel shall be equipped with a friction-brake system.

Hose reel electrical system should consist of one (1) KLIXON, CDLA-7, 70 A circuit-breaker installed as close to battery box of chassis as possible. Hose reel solenoids should be installed in conduit box and mounted away from any area in contact with fuels. Master disconnect switch, (COLE-HERSEE No. 2484) for hose reel protection, would be installed in conduit box. Hose reel switch shall be HANNAY explosion-proof style.

25. <u>TANK EMERGENCY, SHUT-DOWN SYSTEM</u>:

Air operated emergency shut-down cable system. First location: Driver's side, front of tank and identified. Second location: Rear bucket box and identified. Air operated emergency valve.

26. TANK, SUMP:

Standard ATA sump equipped with a 3 inch bolt-on emergency valve with grooved outlet located at the lowest point of each compartment.

27. TANK, WEIGHT DISTRIBUTION:

The aluminum tank body and aluminum cabinets shall be designed to provide proper weight distribution for the chassis cab-to-axle dimension proposed. The weight of the tank assembly less chassis weight is required at the pilot model inspection.

I. <u>GENERAL TRUCK SPECIFICATIONS</u>: (Continued)

E. <u>TANK BODY & EQUIPMENT</u>: (Continued)

28. TANK, WIRING AND LIGHTING:

- All lights provided on tank shall meet Pennsylvania Motor Vehicle Code and Federal Motor Vehicle Standards. Two (2) red warning lights labeled gasoline and diesel shall be provided in the dashboard of truck to indicate when each pump is in gear. (1 if diesel only).
- Lighting circuits shall have suitable over current protection (fuses or automatic circuit breakers). The wiring shall have sufficient carrying capacity and mechanical strength and shall be secured, insulated, and protected against physical damage, in keeping with recognized good practice. Wiring and lighting shall be per EQN-80XF.
- Shelf shall be added on right side within easy reach of operator for mounting of automated fuel system. REF. EQN-80-XFA
- All chassis wiring and air tubing shall be clamped every 12 to 15 inch or less, and shall include wiring per EQN-352 and 352A.
- Two (2) grounding plugs without cord shall be mounted on forward end of the tank top flashing and midpoint near operator's door. <u>All solenoid switches shall be mounted away from any area in contact with the fuels</u>.
- Dual portable ground cable with connectors on both ends for grounding the equipment being fueled in the field, shall be Hannay Reels Instruction label for proper use of the above ground cable shall be mounted in the fuel truck bucket box (EQN-88).
- There shall be a posi-ground system, manufactured by Garnet Instruments, LTD, Tele. (403) 467-1010, or equal.
- The above procedures are outlined in Pennsylvania Department of Transportation, Hazardous Substances Transportation Board, Specific Regulations governing the Highway Transportation of Flammable Liquids and Flammable Solids and General Regulations, Governing the Highway Transportation of Hazardous Substances, Page 13, Item no. 2, Item no. B. It shall be the responsibility of the successful tank vendor to carefully read the above regulation and provide an adequate system to comply with the letter with both the safety procedures outlined and in this statement.
- Ref: NFPA Standard No. 385.

II. DRAWINGS:

EQN-66	dated	Rev.07-20-09	2sheets	SPLASHGUARDS-RUBER TRAILER & TRUCK
EQN-66A	dated	Rev. 07-20-09	1 sheet	TRIANGLE STORAGE BOX
EQN-78	dated	Rev. 10-27-06	1 sheet	CB RADIO CONNECTIONS
EQN-80XF	dated	Rev. 08-07-12	3 sheets	FUEL TRUCK WIRING/LIGHTING
EQN-82D	dated	Rev. 07-22-15	1 sheet	CHOCK AND HOLDER
EQN-88	dated	Rev. 07-18-07	1 sheet	GROUNDING CABLE DIAGRAM
EQN-89	dated	Rev. 07-15-99	2 sheets	LUBE TANK (AUXILIARY) DETAILS
EQN-118	dated	Rev. 06-26-09	1 sheet	UNDERRIDE PROTECTION
EQN-120Q	dated	Rev. 08-06-12	1 sheet	UNIVERSAL TRUCK LIGHTING
EQN-127A	dated	Rev. 01-02-09	1 sheet	CONSPICUITY TAPE STRIPING REQUIREMENTS
EQN-351A	dated	Rev.06-19-13	2 sheets	FAST LUBE OIL CHANGE SYSTEM
EQN-352	dated	Rev. 08-10-12	sheets 1, 2, 3	3 of 4 AUTOMATED FUEL SYSTEM
EQN-352A	dated	Rev. 08-10-12	sheet 3 of 3	PENNDOT FUEL TRUCK
EQN-352B	dated	Rev. 04-11-06	sheet 2 of 2	PENNDOT FUEL TRUCK TANK CATWALK LOCATION
EQN-501	dated	Rev. 06-08-09	2 sheets	CENTRALIZED LUBE SYSTEM
EQN-552	dated	Rev. 5-29-13	1 sheet	MAX. TRAVEL HEIGHT STICKER
EQN-552-1	dated	Rev. 3-23-15	1 sheet	THREE POINTS OF CONTACT

The above referenced drawings shall become part of these specifications.

These drawings reflect the intent of the Department and any discrepancies shall be resolved at the line setting ticket meeting between the vendor and the Equipment Chief, or the pre-production inspection of the truck.

DRAWINGS APPEAR AT THE END OF THE SPECIFICATIONS.

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III. MANUALS:

The successful vendor shall furnish all applicable manuals per unit:

- 1 Operator's
- 1 Parts
- 1 Service
- 1 Engine
- <u>1</u> Transmission (Automatic or Manual)
- <u>1</u> Body and Sub-frame (Parts and Service)
- <u>1</u> Complete set of manuals for any additional items/equipment added to a piece of equipment.
- The manuals listed shall be official O.E.M. publications supplemented with technical manuals for all components as published by sub-vendors/manufacturers.

Parts Manual presented must be a relative to "<u>all</u>" items utilized to build these units, with appropriate part numbers.

Delivery of these manuals shall be completed within a maximum of 90 days after the pilot model is accepted.

Manuals may be supplied on CD Disc in lieu of paper manuals.

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IV. TRAINING:

Mechanic:

Operator:

The successful vendor shall provide services of qualified factory trained technicians for not more than $\underline{1}$ training sessions of not more than $\underline{7.5}$ hours at $\underline{1}$ PennDOT locations to train personnel in the proper operation, safety and servicing of the equipment.

The successful vendor shall submit a training plan to the Fleet Management Division for approval within 45 days after receipt of the Purchase Order. The training plan shall consist of course outline and class schedule.

All training must be completed within 60 days after the dates established in the approved training plan unless an extension is mutually agreed to in writing by the Chief of the Fleet Management Division.

All training shall be coordinated with the District Equipment Managers, with the exception of Asphalt related training, which must be coordinated with the Statewide Training Coordinator (717) 787-4836, Fax (717) 783-4438.

V. WARRANTY: Per PCID No. 1075

ENGINE WARRANTY:

The successful vendor and or supplying OEM shall provide the Department with a 100% parts and labor engine warranty FOR 60 months / 150,000 miles / 5,400 hours minimum. In addition to the engine warranty, the engine block shall be warranted against external perforation from corrosion for 60 months, 100% parts and labor.

NOTE: The oil pan shall be warranted against corrosion, rust, rust thru etc. regardless of atmospheric conditions for 60 months, 100% parts and labor.

EMISSION WARRANTY: The successful vendor and or supplying OEM shall provide the Department with a 100% parts and labor warranty for all emission related components to include the diesel particulate filter (DPF) FOR 60 months / 150,000 miles / 5,400 hours minimum. Shall be warranted against corrosion, rust, rust thru etc. regardless of atmospheric conditions.

RADIATOR WARRANTY:

Manufacturer service and warranty policy for radiator shall be for two (2) years, 100% parts and labor plus an additional three (3) years, 100% parts only.

TRANSMISSION WARRANTY:

Manufacturer service and warranty policy for automatic and manual transmissions shall be 60 months 100% parts and labor.

BODY ELECTRICAL/LIGHTING:

Wiring harness shall be 5 years 100% parts. First year shall include 100% labor.

All LED lights shall be 5 years 100% parts.

NOTE: WARRANTY REPAIRS SHALL BE COMPLETED AT THE MANUFACTURER'S LOCATION OR IN-HOUSE FIELD REPAIR COMPLETED BY PENNDOT. IT SHALL BE THE DEPARTMENTS DISCRETION TO REPAIR INTERNALLY OR TRANSPORT THE UNIT TO THE DEALERSHIP. THE MANUFACTURER SHALL REIMBURSE THE DEPARTMENT AT THE MANUFACTURERS STANDARD PUBLISHED IN-HOUSE LABOR RATE. THE LABOR RATE SHALL BE MUTUALLY AGREED UPON BETWEEN THE DEPARTMENT AND VENDOR/BIDDER. ALL IN-HOUSE WARRANTY DOCUMENTATION SHALL BE DELIVERED WITH THE PILOT MODEL. ALL WARRANTY DOCUMENTATION SHALL BE DELIVERED WITH THE PILOT MODEL.